

LOUISVILLE
MARLBORO LIGHTS 100 REG SP/4's
PRODUCT CODE-0180/0182

EFFECTIVE DATE: 1/30/84

COPY

FILTER ROD DESCRIPTIVE

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	126.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	31.5	MM
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	4.25	IN. H2O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	6.20	GRAMS / 100 RODS
FILTER TOW	:	FT-107 (EASTMAN)	05-550-A
	:	FT-107 (CELANESE)	05-550-B
PLUG WRAP	:	KC 45M1; 26.5MM X 4500M	06-250-A
ANCHOR ADHESIVE	:	POLYMER 255-11	61-007-A
GLUE APPLICATION	:	SINGLE GLUE LINE	
LAP ADHESIVE	:	FULLER HM 8229	61-211-A
	:	FULLER 5572C	61-418-A
DRY WEIGHT	:	77.53	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	77.81	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	84.01	GRAMS / 100 RODS

REASON FOR CHANGE : 1. WEIGHT CHANGE-ANCHOR ADHESIVE LINES CHANGED FROM 2 TO 1
2. ADHESIVE UPDATED

PREPARED BY:
APPROVED BY:

JOHN D. ELLIS

John D. Ellis
OPERATIONS SERVICES

DATE: 1/23/84

PREVIOUS: 1/3/84

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